



**ROLL FORM**  
INDUSTRIES



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**Roll Form Industries**  
**Product Range**



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## Roll Form Industries

Roll Form Industries is a locally owned and operated company. First incorporated in 1977, Roll Form Industries became part of the Ausdeck Group of companies in 2000.

Roll Form Industries has quietly built a reputation of being the market leader in the manufacture of roll formed steel products to the Residential, Commercial, Mining, Electrical, Telecommunications, and Rural industries.

The Roll Form Industries' team is enriched with a wealth of industry knowledge developed over many decades, making Roll Form Industries a solid, reputable and reliable company, confident to declare ourselves as the number one choice when selecting a steel rollformer for your organisation.

Roll Form Industries' capabilities are only limited by your imagination.

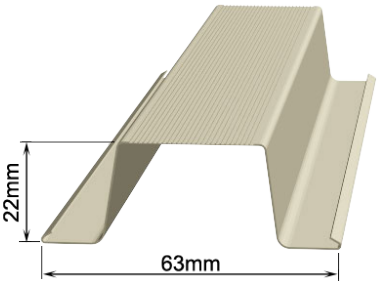
# Battens

## 22mm Ceiling Batten

22mm x 0.42 Bmt Ceiling Batten = 0.3571 kg/metre

22mm x 0.55 Bmt Ceiling Batten = 0.4746 kg/metre

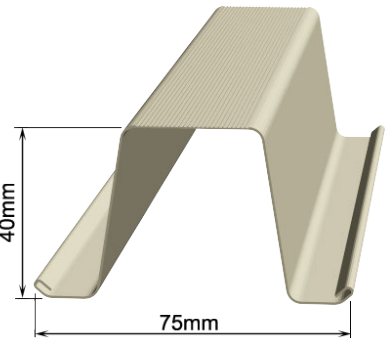
**Standard Pack:** 200 Lengths x 6.100M



## 40mm Roof Batten

40mm x 0.55 Bmt Roof Batten = 0.6821 kg/metre

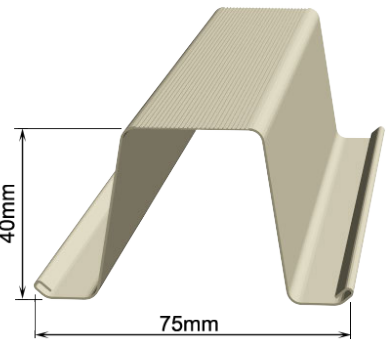
**Standard Pack:** 150 Lengths x 6.500M, 7.500M



## 40mm Cyclonic Roof Batten

40mm x 0.75 Bmt Roof Batten = 0.9208 kg/metre

**Standard Pack:** 100 Lengths x 6.100M, 7.500M





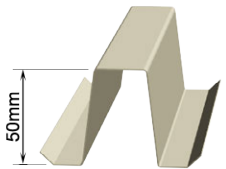
# Top-Hat

## 50mm Top-Hat

50 Top-Hat x 0.75 Bmt = 1.0904 kg/metre

50 Top-Hat x 0.95 Bmt = 1.3730 kg/metre

**Standard Pack:** 100 Lengths x 7.500M



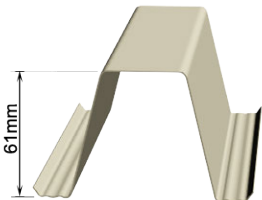
## 61mm Top-Hat

61 Top-Hat x 0.75 Bmt = 1.1812 kg/metre

61 Top-Hat x 0.95 Bmt = 1.9087 kg/metre

61 Top-Hat x 1.15 Bmt = 2.189 kg/metre

**Standard Pack:** 100 Lengths x 7.500M



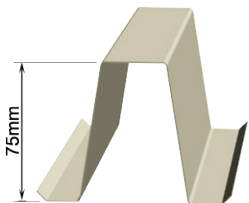
## 75mm Top-Hat

75 Top-Hat x 0.75 Bmt = 1.442 kg/metre

75 Top-Hat x 0.95 Bmt = 1.9087 kg/metre

75 Top-Hat x 1.15 Bmt = 2.189 kg/metre

**Standard Pack:** 100 Lengths x 7.500M



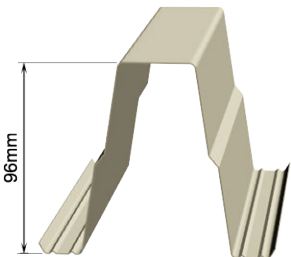
## 96mm Top-Hat

96 Top-Hat x 0.75 Bmt = 1.6570 kg/metre

96 Top-Hat x 0.95 Bmt = 2.0710 kg/metre

96 Top-Hat x 1.15 Bmt = 2.4855 kg/metre

**Standard Pack:** 100 Lengths x 7.500M



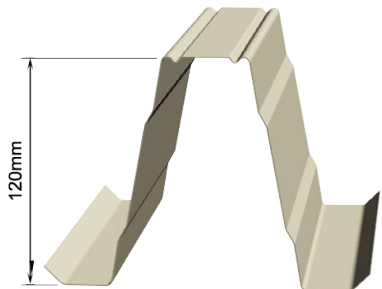
## 120mm Top-Hat

120 Top-Hat x 0.75 Bmt = 2.8715 kg/metre

120 Top-Hat x 0.95 Bmt = 3.589 kg/metre

120 Top-Hat x 1.15 Bmt = 4.594 kg/metre

**Standard Pack:** 100 Lengths x 7.500M

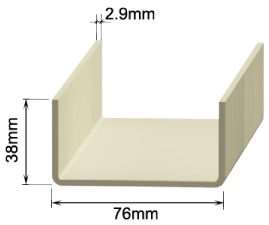


# Cold Rolled Channel

## 76mm Channel

76mm x 38mm x 2.90 Bmt = 2.277 kg/metre

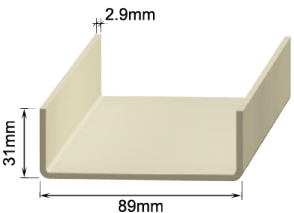
**Standard Pack:** 50 Lengths x 6.000M



## 89mm Channel

89mm x 31mm x 2.90 Bmt = 2.277 kg/metre

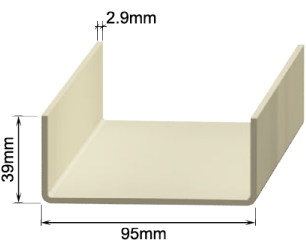
**Standard Pack:** 50 Lengths x 6.000M



## 95mm Channel

95mm x 39mm x 2.90 Bmt = 2.59 kg/metre

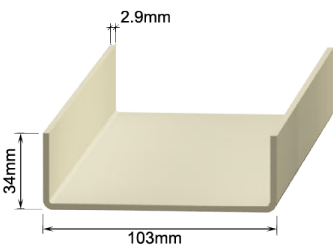
**Standard Pack:** 50 Lengths x 6.000M



## 103mm Channel

103mm x 34mm x 2.90 Bmt = 2.591 kg/metre

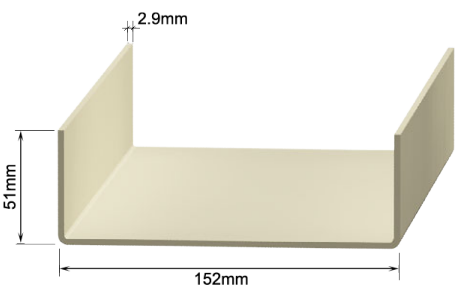
**Standard Pack:** 50 Lengths x 6.000M



## 152mm Channel

152mm x 51mm x 2.90 Bmt = 3.894 kg/metre

**Standard Pack:** 50 Lengths x 6.000M

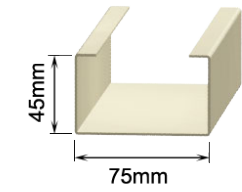




# C-Section Purlin

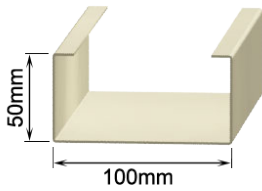
## C75 Purlin

C75 Purlin x 0.75 Bmt = 1.072 kg/metre
C75 Purlin x 0.95 Bmt = 1.35 kg/metre
C75 Purlin x 1.20 Bmt = 1.6974 kg/metre
C75 Purlin x 1.50 Bmt = 2.253 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M



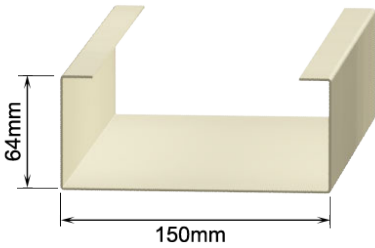
## C100 Purlin

C100 Purlin x 1.20 Bmt = 2.0928 kg/metre
C100 Purlin x 1.50 Bmt = 2.3991 kg/metre
C100 Purlin x 1.90 Bmt = 3.443 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



## C150 Purlin

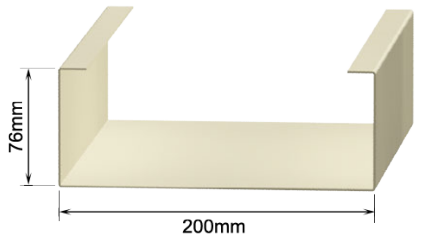
C150 Purlin x 1.20 Bmt = 2.8715 kg/metre
C150 Purlin x 1.50 Bmt = 3.5662 kg/metre
C150 Purlin x 1.90 Bmt = 4.4925 kg/metre
C150 Purlin x 2.40 Bmt = 5.6504 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



# C-Section Purlin

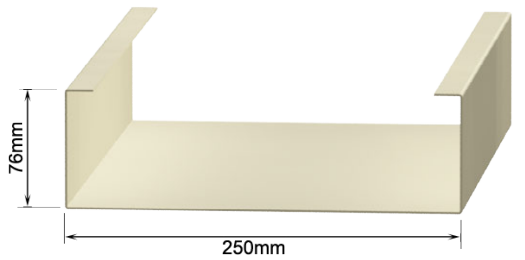
## C200 Purlin

C200 Purlin x 1.20 Bmt = 3.448 kg/metre
C200 Purlin x 1.50 Bmt = 4.5333 kg/metre
C200 Purlin x 1.90 Bmt = 5.7108 kg/metre
C200 Purlin x 2.40 Bmt = 7.1827 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



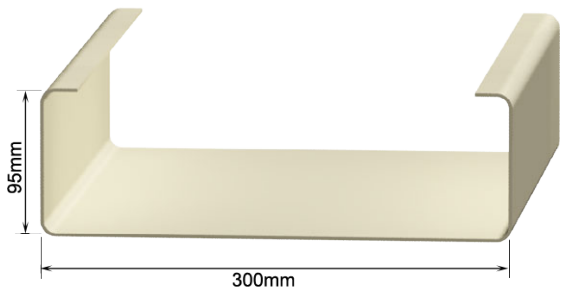
## C250 Purlin

C250 Purlin x 1.50 Bmt = 6.5 kg/metre
C250 Purlin x 1.90 Bmt = 6.5 kg/metre
C250 Purlin x 2.40 Bmt = 8.16 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



## C300 Purlin

C300 Purlin x 1.90 Bmt = 7.752 kg/metre
C300 Purlin x 2.40 Bmt = 9.792 kg/metre
C300 Purlin x 3.00 Bmt = 9.792 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M

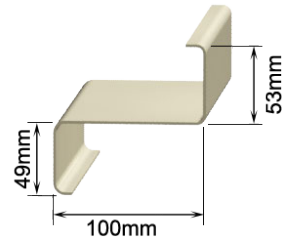




# Z-Section Purlin

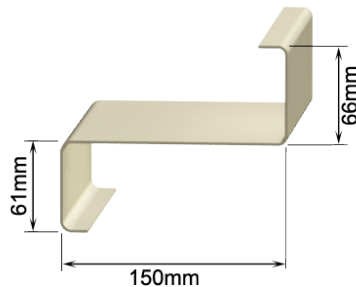
## Z100 Purlin

Z100 Purlin x 1.20 Bmt = 2.0636 kg/metre
Z100 Purlin x 1.50 Bmt = 2.5628 kg/metre
Z100 Purlin x 1.90 Bmt = 3.443 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



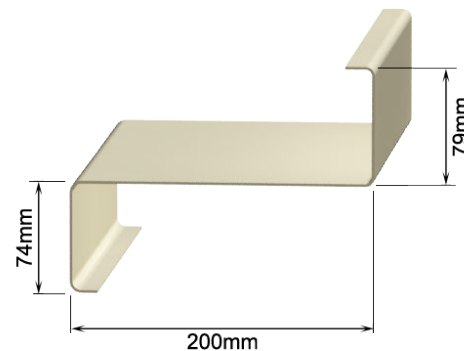
## Z150 Purlin

Z150 Purlin x 1.20 Bmt = 2.8715 kg/metre
Z150 Purlin x 1.50 Bmt = 3.5662 kg/metre
Z150 Purlin x 1.90 Bmt = 4.4925 kg/metre
Z150 Purlin x 2.40 Bmt = 5.6504 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



## Z200 Purlin

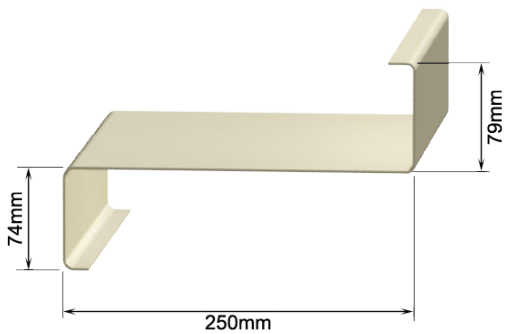
Z200 Purlin x 1.20 Bmt = 3.62 kg/metre
Z200 Purlin x 1.50 Bmt = 4.5333 kg/metre
Z200 Purlin x 1.90 Bmt = 5.7108 kg/metre
Z200 Purlin x 2.40 Bmt = 7.1827 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



# Z-Section Purlin

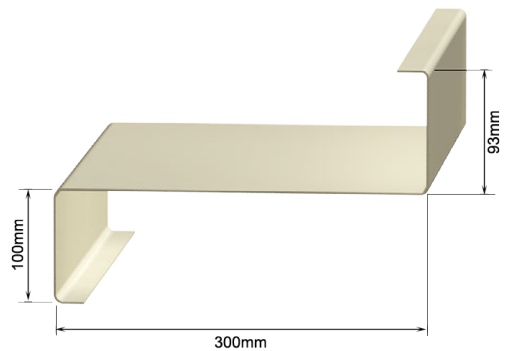
## Z250 Purlin

Z250 Purlin x 1.50 Bmt = 6.5 kg/metre
Z250 Purlin x 1.90 Bmt = 6.5 kg/metre
Z250 Purlin x 2.40 Bmt = 8.16 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



## Z300 Purlin

Z300 Purlin x 1.90 Bmt = 7.752 kg/metre
Z300 Purlin x 2.40 Bmt = 9.792 kg/metre
Z300 Purlin x 3.00 Bmt = 9.792 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.100M, 7.500M, 9.000M



## Purlin Brackets

Angle Connector Bracket
General Purpose Brackets
Purlin Bridging



Angle Connector Bracket



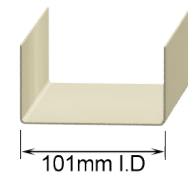
General Purpose Bracket



# Channels

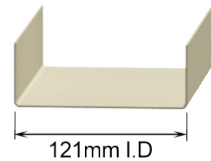
## 101 I.D Channel

101 I.D x 55 x 1.20 Bmt Channel = 2.0928 kg/metre
101 I.D x 55 x 1.50 Bmt Channel = 2.3573 kg/metre
101 I.D x 55 x 1.90 Bmt Channel = 3.2742 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.000M



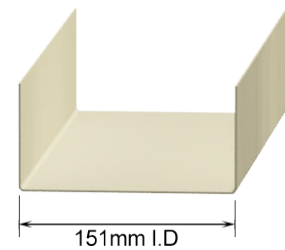
## 121 I.D Channel

121 I.D x 45 x 1.20 Bmt Channel = 2.05 kg/metre
121 I.D x 45 x 1.50 Bmt Channel = 2.654 kg/metre
121 I.D x 45 x 1.90 Bmt Channel = 3.345 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.000M



## 151 I.D Channel

151 I.D x 75 x 1.20 Bmt Channel = 2.8715 kg/metre
151 I.D x 75 x 1.50 Bmt Channel = 3.5662 kg/metre
151 I.D x 75 x 1.90 Bmt Channel = 4.4925 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.000M

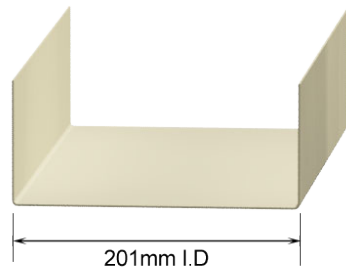


Other sizes and thicknesses available. Subject to quantity consideration.  
Please enquire for more information on 07 3718 8090.

# Channels

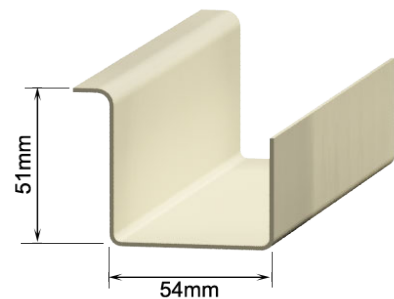
## 201 I.D Channel

201 I.D x 88 x 1.50 Bmt Channel = 5.7108 kg/metre
201 I.D x 88 x 1.90 Bmt Channel = 5.663 kg/metre
201 I.D x 88 x 2.40 Bmt Channel = 7.1828 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.000M



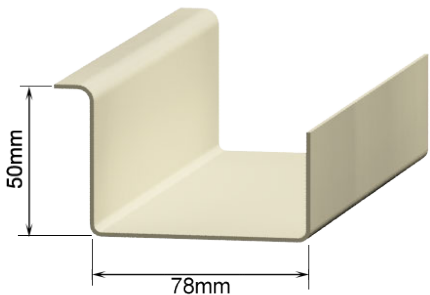
## 50mm Channel Surround

51 I.D. x 1.50 Bmt Channel = 1.7891 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.000M



## 75mm Channel Surround

76 I.D. x 1.50 Bmt Channel = 2.22 kg/metre
<b>Standard Pack:</b> 50 Lengths x 6.000M



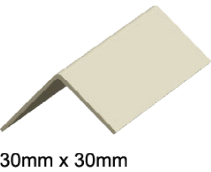
Other sizes and thicknesses available. Subject to quantity consideration.  
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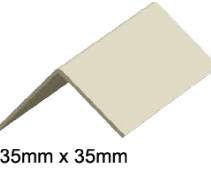
# Angles

## 0.75 Bmt Angle

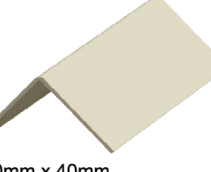
30mm x 30mm x 0.75 Bmt Angle = 0.3645 kg/metre
35mm x 35mm x 0.75 Bmt Angle = 0.4262 kg/metre
40mm x 40mm x 0.75 Bmt Angle = 0.488 kg/metre
50mm x 50mm x 0.75 Bmt Angle = 0.6054 kg/metre
65mm x 65mm x 0.75 Bmt Angle = 0.8154 kg/metre
75mm x 75mm x 0.75 Bmt Angle = 0.9266 kg/metre
90mm x 90mm x 0.75 Bmt Angle = 1.0996 kg/metre
<b>Standard Pack:</b> 100 Lengths x 3.000M, 3.600M, 4.800M, 6.000M



30mm x 30mm



35mm x 35mm



40mm x 40mm



50mm x 50mm



65mm x 65mm



75mm x 75mm



90mm x 90mm

## 1.15 Bmt Angle

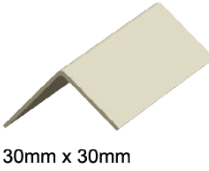
30mm x 30mm x 1.15 Bmt Angle = 0.5498 kg/metre
40mm x 40mm x 1.15 Bmt Angle = 0.73 kg/metre
50mm x 50mm x 1.15 Bmt Angle = 0.9344 kg/metre
65mm x 65mm x 1.15 Bmt Angle = 1.349 kg/metre
75mm x 75mm x 1.15 Bmt Angle = 1.398 kg/metre
90mm x 90mm x 1.15 Bmt Angle = 1.6586 kg/metre
<b>Standard Pack:</b> 100 Lengths x 4.800M, 6.000M

Other sizes and thicknesses available. Subject to quantity consideration.  
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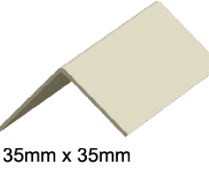
# Angles

## 1.50 Bmt Angle

30mm x 30mm x 1.50 Bmt Angle = 0.7119 kg/metre
40mm x 40mm x 1.50 Bmt Angle = 0.3474 kg/metre
50mm x 50mm x 1.50 Bmt Angle = 1.219 kg/metre
65mm x 65mm x 1.50 Bmt Angle = 1.3927 kg/metre
75mm x 75mm x 1.50 Bmt Angle = 1.8099 kg/metre
90mm x 90mm x 1.50 Bmt Angle = 2.148 kg/metre
<b>Standard Pack:</b> 100 Lengths x 4.800M, 6.000M



30mm x 30mm



35mm x 35mm



40mm x 40mm



50mm x 50mm



65mm x 65mm



75mm x 75mm



90mm x 90mm

## 2.40 Bmt Angle

30mm x 30mm x 2.40 Bmt Angle = 1.1288 kg/metre
40mm x 40mm x 2.40 Bmt Angle = 1.5114 kg/metre
50mm x 50mm x 2.40 Bmt Angle = 1.8749 kg/metre
65mm x 65mm x 2.40 Bmt Angle = 2.5254 kg/metre
75mm x 75mm x 2.40 Bmt Angle = 2.82 kg/metre
90mm x 90mm x 2.40 Bmt Angle = 3.405 kg/metre
<b>Standard Pack:</b> 100 Lengths x 4.800M, 6.000M

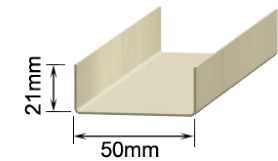
Other sizes and thicknesses available. Subject to quantity consideration.  
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# Steel Framing

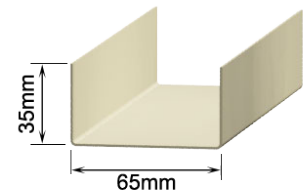
## 50mm Stud Range

53mm x 20mm x 1.15 Bmt Plate = 0.9344 kg/metre
50mm x 21mm x 1.15 Bmt Stud = 0.9344 kg/metre
47mm x 22mm x 1.15 Bmt Noggin = 0.9344 kg/metre
<b>Standard Pack:</b> 100 Lengths x 7.500M



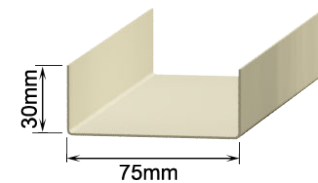
## 65mm Stud Range

68mm x 33mm x 1.15 Bmt Plate = 1.2848 kg/metre
65mm x 35mm x 1.15 Bmt Stud = 1.2848 kg/metre
62mm x 37mm x 1.15 Bmt Noggin = 1.2848 kg/metre
<b>Standard Pack:</b> 100 Lengths x 7.500M



## 75mm Stud Range

78mm x 28mm x 1.15 Bmt Plate = 1.2848 kg/metre
75mm x 30mm x 1.15 Bmt Stud = 1.2848 kg/metre
72mm x 32mm x 1.15 Bmt Noggin = 1.2848 kg/metre
<b>Standard Pack:</b> 100 Lengths x 7.500M

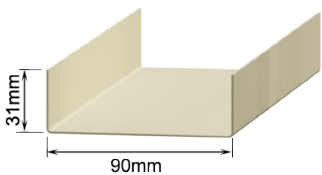


Other sizes and thicknesses available. Subject to quantity consideration.  
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# Steel Framing

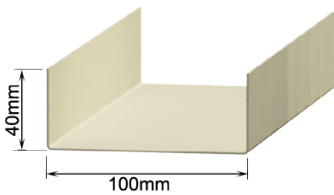
## 90mm Stud Range

93mm x 29mm x 1.15 Bmt Plate = 1.6158 kg/metre
90mm x 31mm x 1.15 Bmt Stud = 1.6158 kg/metre
87mm x 33mm x 1.15 Bmt Noggin = 1.6158 kg/metre
<b>Standard Pack:</b> 100 Lengths x 7.500M



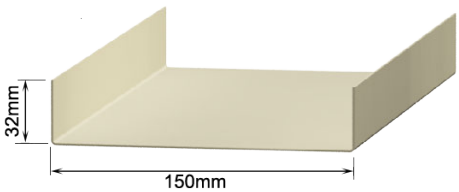
## 100mm Stud Range

103mm x 38mm x 1.15 Bmt Plate = 1.7229 kg/metre
100mm x 40mm x 1.15 Bmt Stud = 1.7229 kg/metre
97mm x 42mm x 1.15 Bmt Noggin = 1.7229 kg/metre
<b>Standard Pack:</b> 100 Lengths x 7.500M



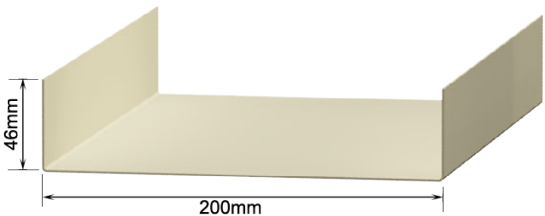
## 150mm Stud Range

153mm x 30mm x 1.15 Bmt Plate = 1.977 kg/metre
150mm x 32mm x 1.15 Bmt Stud = 1.977 kg/metre
147mm x 34mm x 1.15 Bmt Noggin = 1.977 kg/metre
<b>Standard Pack:</b> 50 Lengths x 7.500M



## 200mm Stud Range

203mm x 44mm x 1.15 Bmt Plate = 2.667 kg/metre
200mm x 46mm x 1.15 Bmt Stud = 2.667 kg/metre
197mm x 48mm x 1.15 Bmt Noggin = 2.667 kg/metre
<b>Standard Pack:</b> 50 Lengths x 7.500M



Other sizes and thicknesses available. Subject to quantity consideration.  
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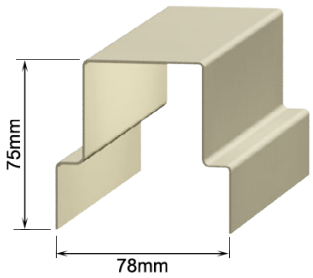
# Steel Framing

## 78 Stiffened Top Plate

78 x 1.15 Bmt Top Plate = 2.0618 kg/metre

78 x 1.55 Bmt Top Plate = 2.5628 kg/metre

**Standard Pack:** 50 Lengths x 7.500M

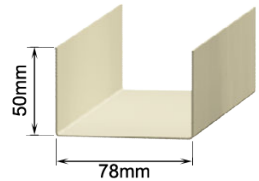


## 78 High Wall Plate

78 x 50 x 1.15 Bmt High Wall Plate = 1.628 kg/metre

78 x 50 x 1.55 Bmt High Wall Plate = 2.114 kg/metre

**Standard Pack:** 50 Lengths x 7.500M

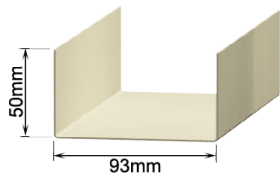


## 93 High Wall Plate

93 x 50 x 1.15 Bmt High Wall Plate = 1.793 kg/metre

93 x 50 x 1.55 Bmt High Wall Plate = 2.535 kg/metre

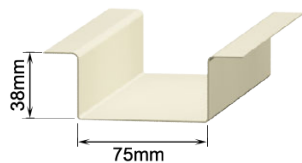
**Standard Pack:** 50 Lengths x 7.500M



## 75 x 38 Junction Stud

75 x 38 x 1.10 Bmt Junction Stud = 1.913 kg/metre

**Standard Pack:** 50 Lengths x 6.000M, 7.500M



Other sizes and thicknesses available. Subject to quantity consideration.  
Please enquire for more information on 07 3718 8090.

# Cyclonic Steel Framing

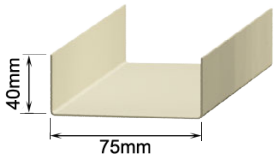
## 75mm Cyclonic Stud Range

78mm x 38mm x 1.50 Bmt Plate = 1.8495 kg/metre

75mm x 40mm x 1.50 Bmt Stud = 1.8495 kg/metre

72mm x 42mm x 1.50 Bmt Noggin = 1.8495 kg/metre

**Standard Pack:** 100 Lengths x 7.500M



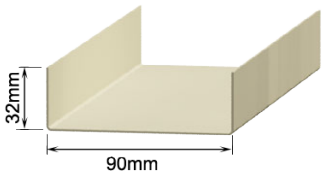
## 90mm Cyclonic Stud Range

93mm x 30mm x 1.50 Bmt Plate = 1.8495 kg/metre

90mm x 32mm x 1.50 Bmt Stud = 1.8495 kg/metre

87mm x 34mm x 1.50 Bmt Noggin = 1.8495 kg/metre

**Standard Pack:** 100 Lengths x 7.500M



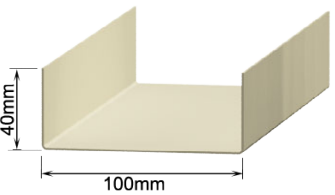
## 100mm Cyclonic Stud Range

103mm x 38mm x 1.50 Bmt Plate = 2.136 kg/metre

100mm x 40mm x 1.50 Bmt Stud = 2.136 kg/metre

97mm x 42mm x 1.50 Bmt Noggin = 2.136 kg/metre

**Standard Pack:** 100 Lengths x 7.500M



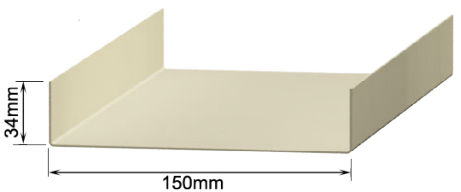
## 150mm Cyclonic Stud Range

153mm x 32mm x 1.50 Bmt Plate = 2.594 kg/metre

150mm x 34mm x 1.50 Bmt Stud = 2.594 kg/metre

147mm x 36mm x 1.50 Bmt Noggin = 2.594 kg/metre

**Standard Pack:** 50 Lengths x 7.500M



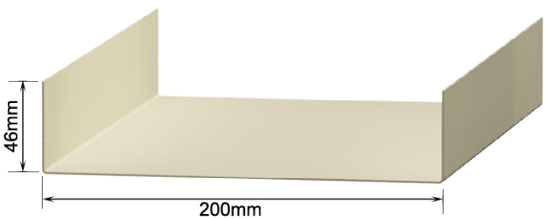
## 200mm Cyclonic Stud Range

203mm x 44mm x 1.50 Bmt Plate = 3.499 kg/metre

200mm x 46mm x 1.50 Bmt Stud = 3.499 kg/metre

197mm x 48mm x 1.50 Bmt Noggin = 3.499 kg/metre

**Standard Pack:** 50 Lengths x 7.500M



Other sizes and thicknesses available. Subject to quantity consideration.  
Please enquire for more information on 07 3718 8090.



## Strapping & Bracing

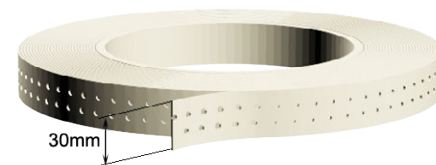
### 30mm Punched

30mm x 0.8mm x 0.75 Bmt = 0.19782 kg/metre

**Available rolls:** 10m, 20m, 30m, 50m, 100m

30mm x 1.0mm x 0.95 Bmt = 0.2449 kg/metre

**Available rolls:** 10m, 20m, 30m, 50m, 100m



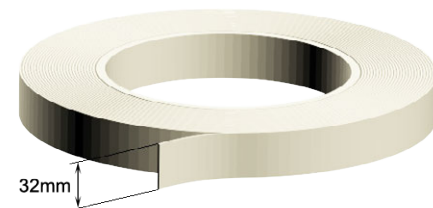
### 32mm Unpunched

32mm x 1.2mm x 1.15 Bmt = 0.311488 kg/metre

**Available rolls:** 15m, 25m, 30m, 50m, 100m

32mm x 1.5mm x 1.50 Bmt = 0.386848 kg/metre

**Available rolls:** 30m, 50m, 100m



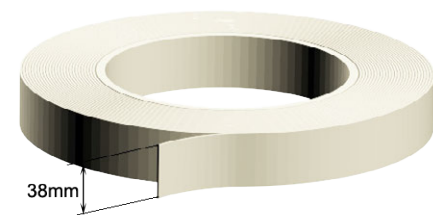
### 38mm Unpunched

38mm x 1.2mm x 1.15 Bmt = 0.369892 kg/metre

**Available rolls:** 30m, 50m, 100m

38mm x 1.5mm x 1.50 Bmt = 0.459382 kg/metre

**Available rolls:** 30m, 50m, 100m



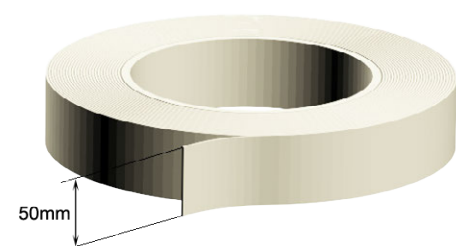
### 50mm Unpunched

50mm x 1.2mm x 1.15 Bmt = 0.476966 kg/metre

**Available rolls:** 30m, 50m, 100m

50mm x 1.5mm x 1.50 Bmt = 0.60445 kg/metre

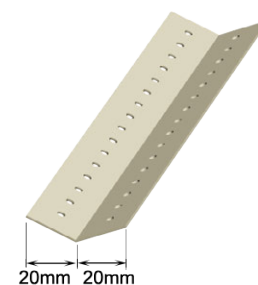
**Available rolls:** 30m, 50m, 100m



### Tension Brace

20mm x 20mm x 1 Bmt = 0.3265 kg/metre

**Standard Pack:** 100 Lengths x 6.000M



## Custom Rollforming

